

PART NUMBER

SSR-313-40/47/54



INSTALLATION VIDEO: To see a video of these installations, please visit our youtube page - youtube.com/superspringsinternational.
Rear - https://youtu.be/62w7_l4pqsI

BEFORE YOU BEGIN

PRIMARY APPLICATION

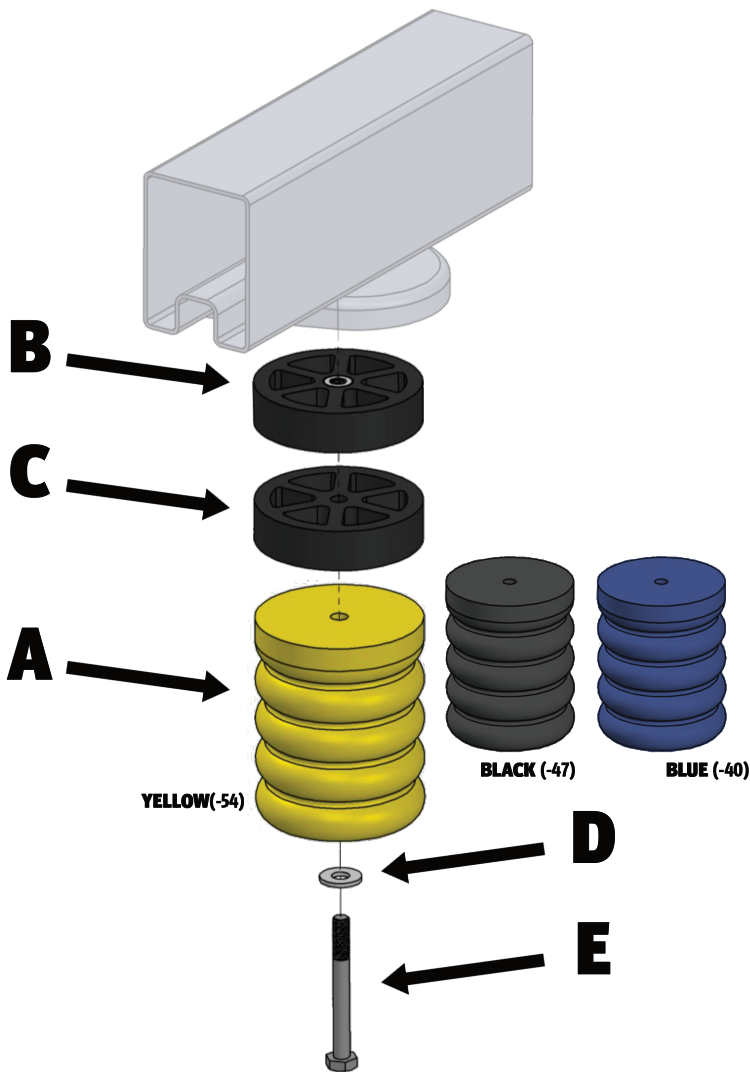
- › Ram Promaster 1500, 2500, 3500 (2014-present)
- › Fiat Duacto (1994-present)
- › Peugeot Boxer (1994-present)
- › Citroen Relay (1994-present)

TOOLS REQUIRED

- › Floor jack
- › Safety jack stands
- › 17mm Socket
- › Ratchet and extensions

PARTS LIST

Item	Part #	Description	QTY
A	511458	SumoSprings Yellow -54	2
	511457	SumoSprings Black -47	
	511456	SumoSprings Blue -40	
B	512135	4"X1" spacer with M10 - 1.25 nut	2
C	512117	4"X1" Spacer	2
D	512227	3/8 Flat Washer	2
E	512315	M10-1.25X60mm bolt	2
	512326	M10-1.25X90mm bolt	



PASSENGER SIDE (DRIVER'S SIDE IDENTICAL)

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IMPORTANT NOTICE: Your part may have been loosley preassembled to show the final product as it will be once installed on your vehicle. Please disassemble the product before proceeding to the installation.

INSTALLATION

1. Park the vehicle on a hard, level surface and engage the emergency brake. Place blocks in front and behind the wheels to prevent rolling. Observe all safety precautions and wear safety glasses.
 2. Raise the rear of the vehicle allowing the axle to hang freely and rest the frame on the safety jack stands rated for the weight of the vehicle.
 3. Starting on the either side, unscrew (rotating anti-clockwise) the factory bump stop from the underside of the frame. It may be helpful to use a flathead screwdriver and hammer or spanner wrench to break the bump stop loose, using moderate force applied to the flange at top.
 4. Depending on your setup and van weight, set up your SumoSprings with the one or two of the spacers in the kit. If you want the springs to engage sooner, use both spacers and the longer bolt.
 5. Place the bolt [ITEM E] through the washer [ITEM D], SumoSpring [ITEM A], and spacer(s) [ITEM B&C] and thread it through the pressed-in nut [ITEM B]. DO NOT APPLY LOCTITE HERE. Use a 17mm socket on an extension to tighten the assembly together.
- IMPORTANT NOTE:** *Make sure the top spacer in either configuration is [ITEM B] so that the pressed-in nut is facing up.*
6. Apply Loctite to the threads of the bolt and screw in the completed assembly to the underside of the frame where you pulled the factory bump stop from. Tighten as much as possible by hand only.
 7. Repeat steps 3 - 6 on the other side of the vehicle.
 9. Raise the vehicle, remove safety jack stands, and carefully lower vehicle to the hard surface. Remove the blocks in front and back of the rear wheels and release the emergency brake.
 11. Register the warranty for your SuperSprings International part. A warranty card can be found in the box your part came in.

Part Number: SSR-313-54/47/40

Product Line: SUMOSPRINGS REAR

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Installation Support

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SAFETY NOTICE: We recommend installation be done by a professional or persons with sound mechanical knowledge.

WARNING: These instructions are a general guide for installation. SuperSprings International, Inc. assumes no liability for the actual installation process. Consumers and installers should apply common automotive safety practices when raising and working on any vehicle. **Do not put yourself in a position where, if the vehicle were to move unexpectedly, you may be injured.** SuperSprings' products are designed to improve vehicle ride quality. Do not load any vehicle beyond the manufacturer's specifications.

Never exceed the manufacturer's Gross Vehicle Rating (GVWR) located on your vehicles identification tag.

BEFORE INSTALLATION: Ensure the vehicle is on a level surface, the parking brake is ON, with the ignition OFF, and place blocks in front of and behind the front tires to prevent the vehicle from moving.

DURING AND/OR AFTER INSTALLATION: Ensure emergency brake cables are not touch-ing the SuperSprings. Secure any cables out of the way with zip ties or by re-routing. **Ensure all A/C lines, brake cables, and frame are clear of contact or interference.**